

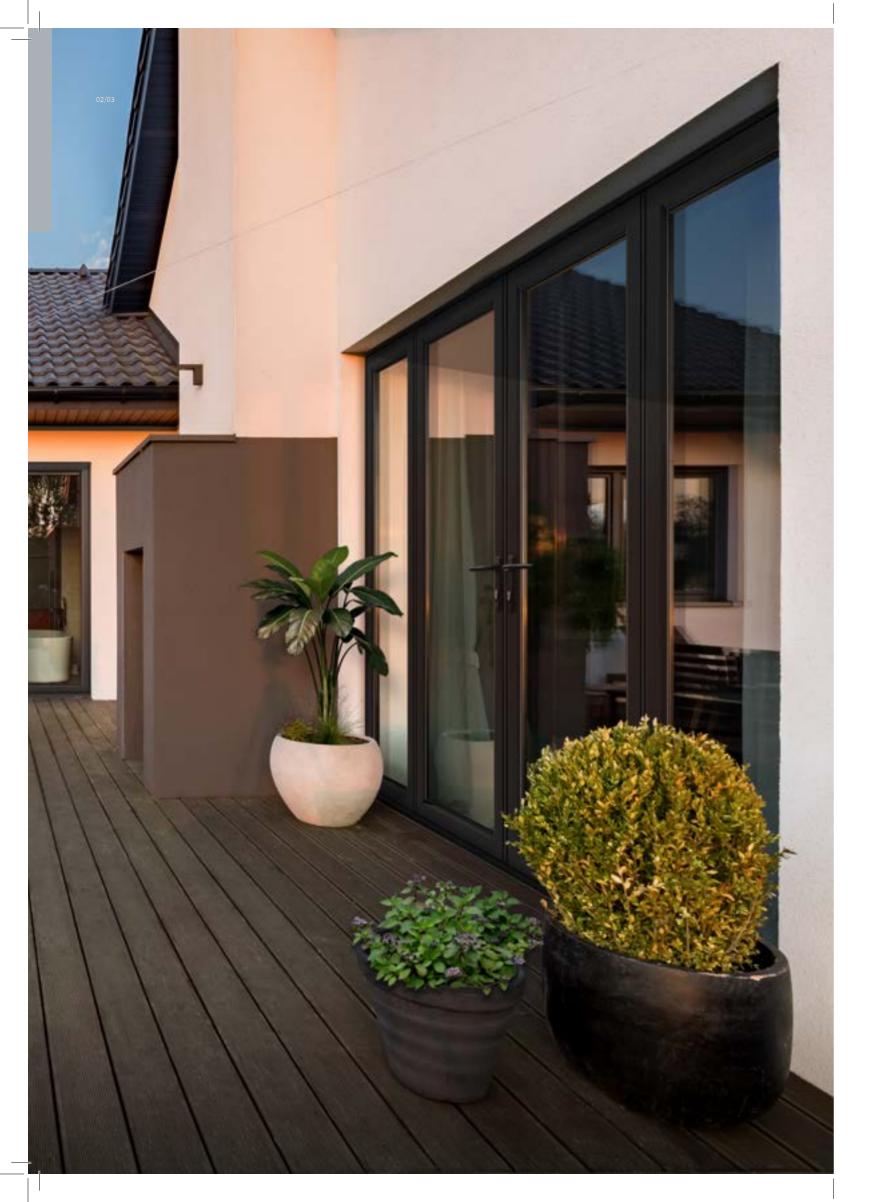
# Home Life Style

WINDOWS, DOORS & MORE











### Leamore Windows

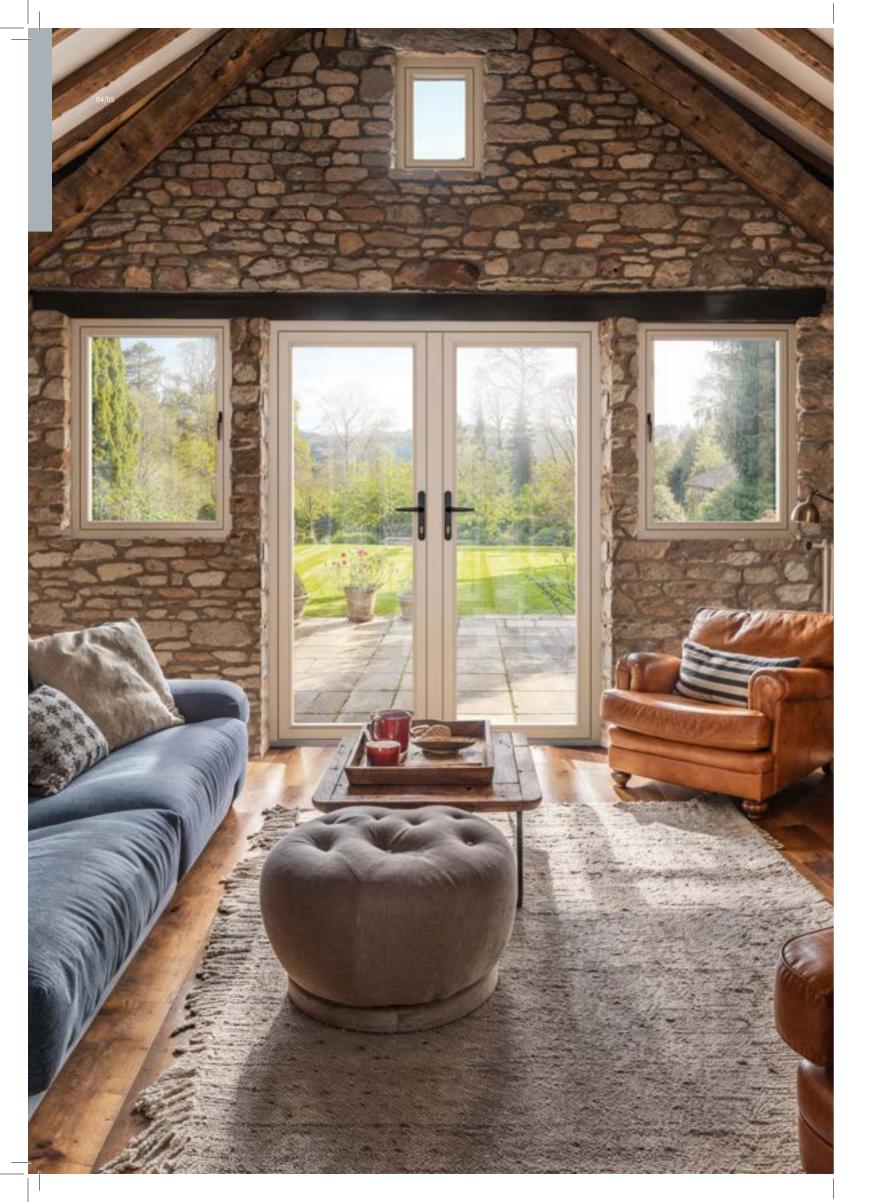
Since our founding in 1983, Leamore Windows has built a reputation for excellence in home improvement across the West Midlands. From Wombourne to Stafford, Lichfield to Dudley, we've been helping homeowners, businesses, and trade customers enhance their properties with premium products and exceptional service. As a family-run business, we take pride in the personal touch we bring to every project, focusing on the needs and satisfaction of our customers above all else.

Our commitment to quality has earned us an impressive reputation and a long list of repeat customers. We're not just about selling windows - we're about offering the very best in home improvements, delivering cutting-edge products that meet the latest trends and technologies. At Leamore Windows, we believe in offering advice and solutions with no gimmicks or pressure, giving our customers the space to make decisions with confidence.

We are proud to be an award-winning business, having won the 'Windows and Conservatories' Business of the Year award eight times in the past decade.

This prestigious recognition, voted for by the public, truly reflects our status as the West Midlands' favourite double glazing company.

Our passion for quality products, paired with our customer-first approach, makes Leamore Windows the number one choice for windows, doors, conservatories, and more in the region. Explore our VEKA PVCu range and see why our customers continue to trust us with their home improvement needs.



# Introduction to Independent Network

### Raising the Standard in PVCu Windows and Doors

Independent Network is a nationwide organisation that exclusively represents the finest local PVCu window and door installers in the industry, all of whom utilise VEKA products.

The network is founded upon principles of honesty, integrity, expertise, quality, and dependability, guaranteeing an impeccable service from initial sales to the final inspection. With a track record of millions of successful installations spanning over two decades, the network's robust customer satisfaction rating authentically mirrors the passion, commitment, and proficiency that it's members consistently deliver to homeowners

### A New Standard of Confidence

We understand that homeowners not only seek the highest quality in window and door installations, but also peace of mind in their investment. That's why VEKA is proud to be the only system company to offer an Insurance Backed Guarantee, a robust safety net that sets them apart in the industry. With our Insurance Backed Guarantee, you can be rest assured that your investment is protected long after the last window is securely in place.

### Customer Satisfaction:

with your order confirmation, you will receive the Independent Network Customer Satisfaction Questionnaire, which we ask for is completed and returned within 28 days to activate your Guarantee Certificate.



# Home Life Style

When it comes to transforming your home, whether you're breathing new life into a familiar space or crafting something completely new, every decision matters. From the aesthetic details to the structural choices, the perfect home is built on a foundation of style, quality, performance, and choice.

### That's where VEKA comes in.

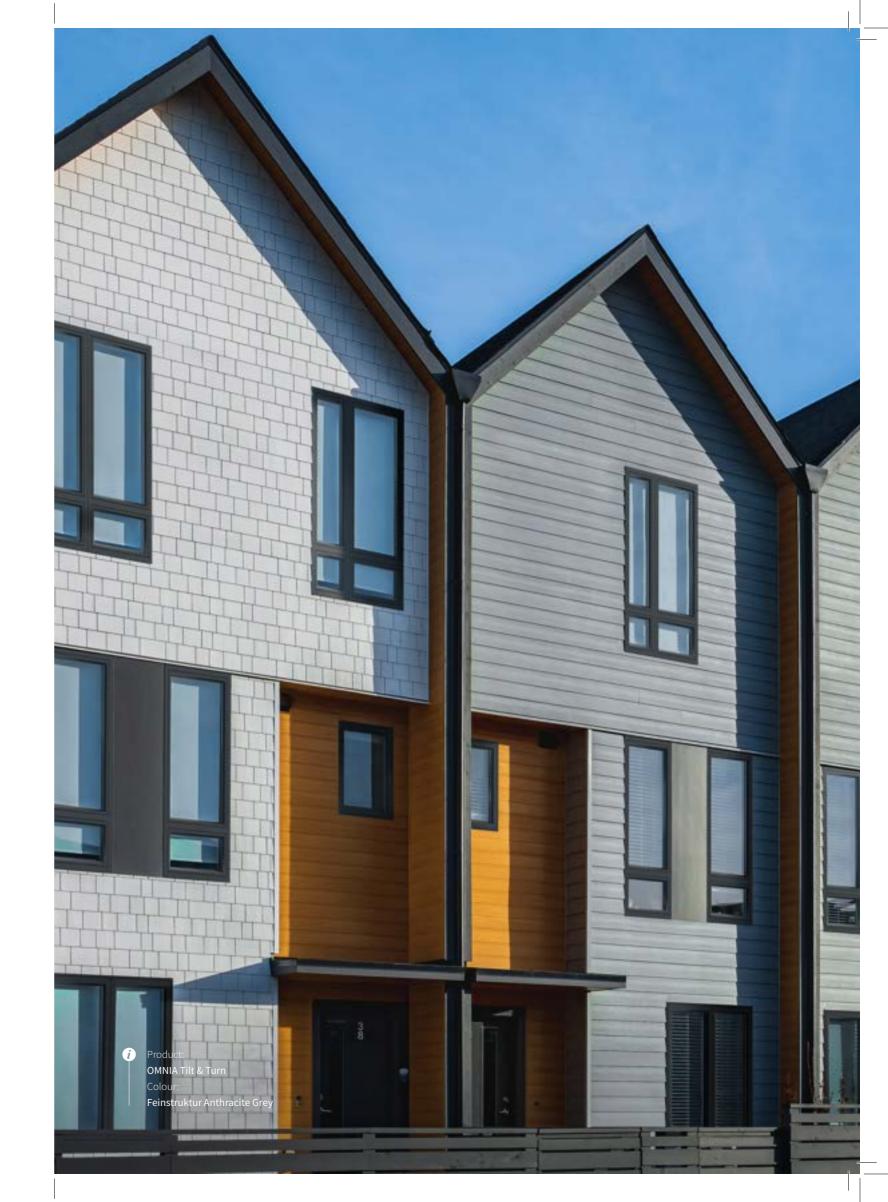
They don't just manufacture window and door systems – they engineer possibilities. At the heart of every VEKA product is their unique PVCu compound, extruded with precision and care at their UK facility. This exclusive formulation ensures long-lasting durability, thermal efficiency, and a flawless finish that continues to perform and impress for years to come.

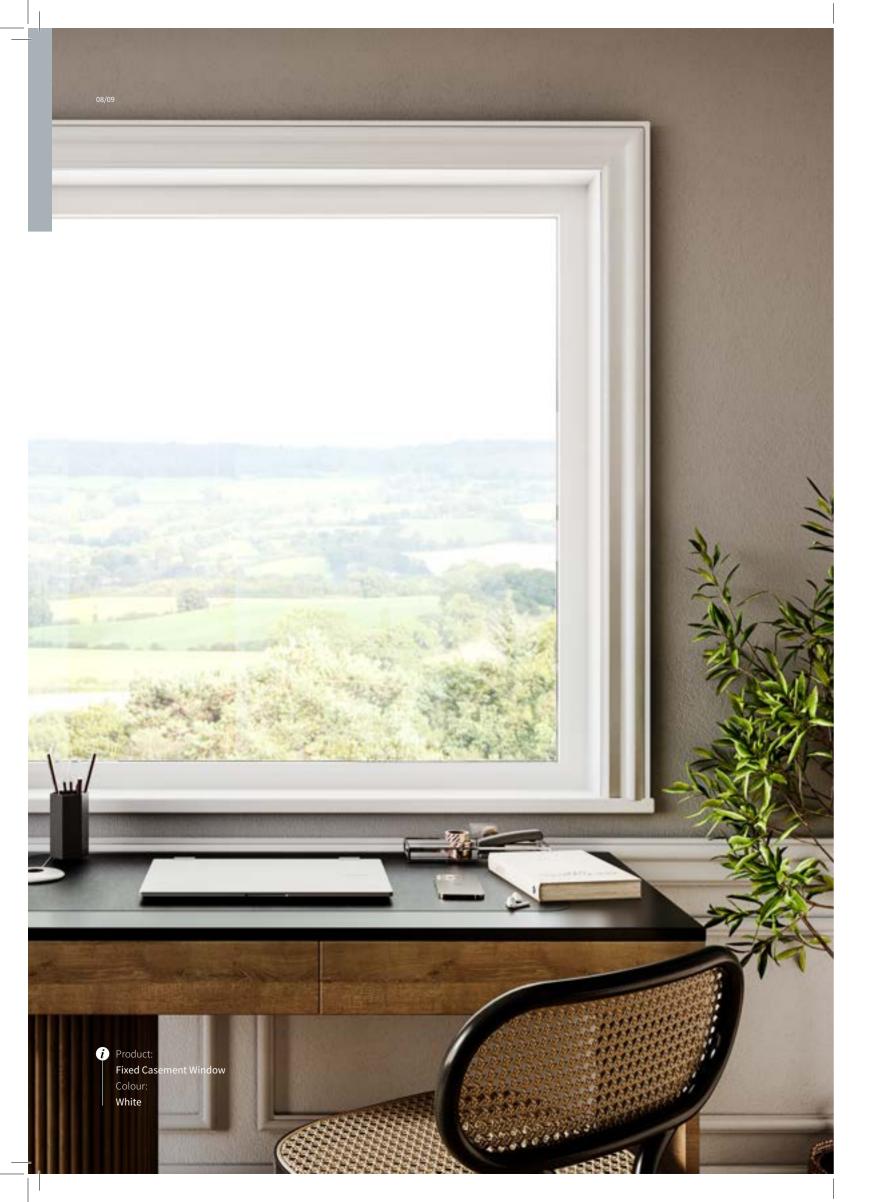
But the VEKA difference doesn't stop there.
Their systems are brought to life by a
network of skilled, trusted fabricators and

installers who apply expert craftsmanship to tailor every product to your needs. It's our collective pride in detail and dedication to excellence that turns high-performance components into stand-out features of your home.

With VEKA, you're not just choosing windows and doors - you're choosing a vision for your Home-Life-Style. Its where smart design meets everyday living, where you never have to compromise on performance to get the look you love.

Welcome to a better way of living.





# PVCu Casement Windows

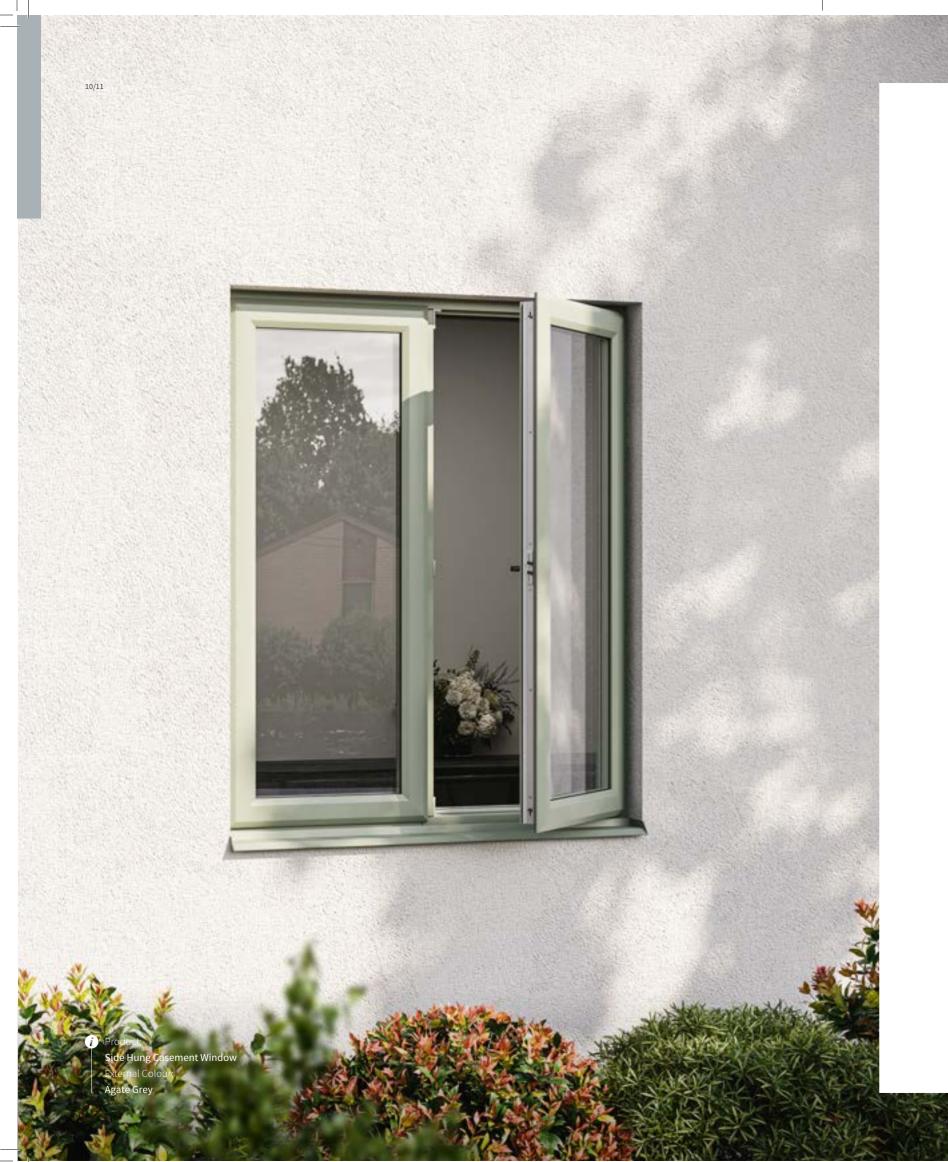
Versatile. Efficient. Built to Last.

Casement windows are the most popular and versatile window style in the UK, offering endless configurations and design options to perfectly complement your home's character.

Whether you're choosing a single sash or multiple sashes across a larger aperture, each window can be customised to suit your needs. Openers can be positioned on one side, both sides, the top, or across the full frame to provide the exact level of ventilation you want.

But it's not just about flexibility - VEKA PVCu casement windows are engineered for performance. With multi-chambered frames and high-quality seals, they deliver excellent energy efficiency to help reduce heat loss. Designed using their very own durable PVCu formulation, they're built to withstand the test of time, offering lasting security, weather resistance, and low maintenance.

Stylish, efficient, and reliable – PVCu casement windows from VEKA are a smart choice for modern living.





# Your Style, Your Way



### Bevelled

Angular lines give bevelled windows a clean, modern look.



### Sculptured

Softer, rounder lines, lean towards a more traditional look.



### OMNIA Flush

Double flush, slimline design with clean lines for an elegant look.



# PVCu Flush Sash Windows

Authentic Aesthetics. Modern Performance.

Flush sash windows beautifully fuse timeless style with cutting-edge performance, bringing together the charm of traditional timber with the advanced efficiency of modern PVCu. Designed with meticulous attention to detail, this style offers zero compromise - just elegant lines, high performance, and exceptional versatility.

With their sash sitting flush within the frame, these windows create smooth, clean lines that sit harmoniously against exterior walls. Optional Georgian bars, heritage-inspired hardware, and realistic woodgrain finishes enhance their classic appeal, making them virtually indistinguishable from traditional timber. Slim sightlines further elevate the aesthetic, delivering

an authentic look ideal for character properties, conservation areas, and period homes.

Yet behind the traditional appearance lies the innovation of modern PVCu, delivering long-lasting durability, superb energy efficiency, and low maintenance peace of mind. Flush sash windows also offer excellent acoustic insulation and security, creating a warm, quiet, and safe environment inside your home.

Available in a range of colourways, finishes, and configurations, flush sash windows are the flexible, future-ready choice for both heritage renovations and contemporary new builds.



Product:
Flush Window with Georgian Bars
Colour:
Chartwell Green

# OMNIA Flush Sash Windows

The next generation of flush design

OMNIA Flush Sash Windows are the latest innovation from VEKA, bringing a new standard of style, performance, and flexibility to the market. As the only double flush PVCu system that seamlessly matches a suite of door options, OMNIA is purpose-built to deliver a perfectly unified look across your entire home.

Whether you're working on a heritage restoration or a sleek contemporary build, OMNIA offers the refined aesthetics of traditional timber with all the advantages of advanced engineering. Flush inside and out, the system achieves beautifully clean lines and balanced proportions, with a choice of authentic detailing, including woodgrain finishes, slim profiles, and optional Georgian bars.

But OMNIA is more than just good looks. Its double-rebated design provides enhanced protection against the elements, offering superb weather resistance, outstanding thermal insulation, and excellent acoustic performance. Quiet, secure, and energy-efficient, OMNIA ensures your home stays comfortable year-round.

With matching flush door options available, OMNIA gives homeowners and designers the freedom to achieve complete aesthetic harmony and lasting performance - all with the reassurance of VEKA quality behind it.



Product:

OMNIA Flush Windows and Door
Colour:
Anthracite Grey Feinstruktur

# PVCu Tilt & Turn Windows

Dual Function. Maximum Flexibility.

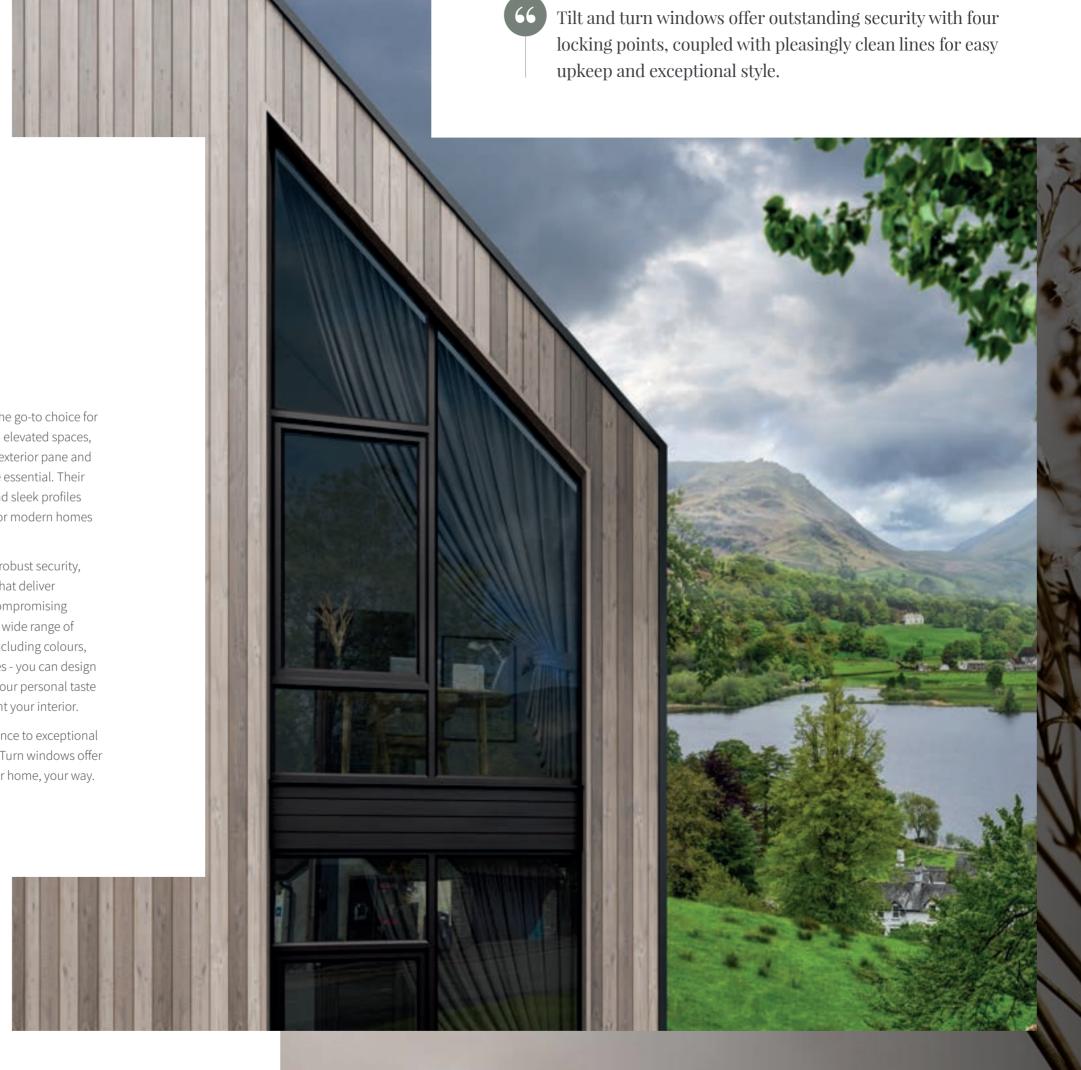
Achieve the ultimate calm, comfort, and control in your home with VEKA Tilt & Turn windows - a stylish solution engineered for modern living. Featuring a unique dual-opening system, these innovative windows are designed to suit the demands of contemporary homes where flexibility, functionality, and exceptional performance are key.

With a simple turn of the handle, the sash can tilt inwards at the top for gentle, secure ventilation - ideal for everyday airflow without fully opening the window. Turn the handle further and the entire sash opens inward on side hinges, providing a wide opening for easy cleaning, quick air circulation, and enhanced safety in any room.

Tilt & Turn windows are the go-to choice for high-rise apartments and elevated spaces, where safe access to the exterior pane and controlled ventilation are essential. Their clean, minimalist lines and sleek profiles make them a natural fit for modern homes and architectural styles.

Behind the elegance lies robust security, with four locking points that deliver peace of mind without compromising on aesthetics. And with a wide range of customisable options - including colours, finishes, and glazing styles - you can design your windows to reflect your personal taste and perfectly complement your interior.

From effortless maintenance to exceptional functionality, VEKA Tilt & Turn windows offer the freedom to enjoy your home, your way.



Product:
Tilt & Turn
Colour:
Anthracite Grey Woodgrain





# PVCu Bay and Bow Windows

Style That Expands Your Space.

Bay and Bow windows offer an elegant way to transform both the inside and outside of your home - enhancing natural light, creating additional space, and adding distinctive architectural charm.

Whether you're drawn to the gentle curve of a bow window or the bold angles of a bay, both styles project outward from the wall to instantly open your room. This not only invites more daylight in from multiple angles but also creates a panoramic view that can completely change the feel of a space. The extended window ledge area can be styled as a window seat, reading

nook, or feature display - adding both character and practical use to your home.

Behind the beauty lies high-performance engineering. VEKA's bay and bow systems are crafted using high-quality PVCu profiles, delivering superb thermal efficiency, durability, and security as standard.

If you're looking to create space, draw in light, and elevate your home's curb appeal, bay and bow windows offer a stunning solution that's both functional and full of character.



### PVCu Doors

Strong. Stylish. Built Around You.

VEKA PVCu doors are the perfect blend of enduring strength and tailored design, offering a high-performance solution for every type of home. Whether you're welcoming guests through a striking entrance door, connecting your living space to the garden with a patio or French door, or securing your home with a practical back door, VEKA doors deliver long-lasting reliability with standout style.

Engineered for everyday performance, our PVCu doors feature robust frames, multi-point locking systems, and toughened or laminated glass as standard - providing enhanced security and peace of mind for you and your family. And thanks to the inherent qualities of PVCu, they're low maintenance, weather resistant, and thermally efficient.

From sleek contemporary designs to traditional styles full of charm, VEKA PVCu doors are available in a wide range of configurations, colours, and glazing options. Whether you prefer bold hues, woodgrain textures, or modern matt finishes, each door can be customised to suit your personal style and elevate your home's curb appeal.

# PVCu Residential Doors

Tailored to You. Secure by Design.

Your front door is more than just an entrance - it's a statement. VEKA Residential Doors are designed to transform the first impression of your home while delivering exceptional performance where it matters most.

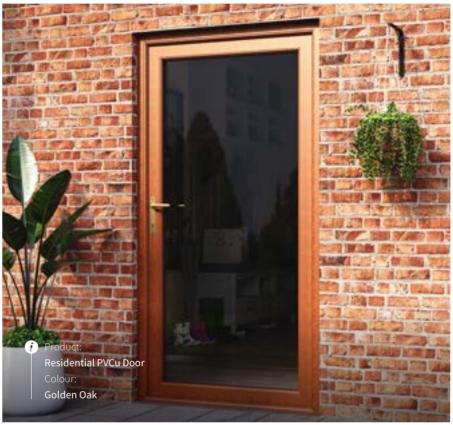
Completely customisable and crafted from high-performance PVCu, these doors offer the perfect blend of security, energy efficiency, and style. Choose from a wide range of traditional and contemporary designs, with an extensive palette of colours, realistic woodgrain finishes, and decorative glass options, allowing you to express your personality and complement your home's character.

Behind the beauty lies advanced engineering. Every VEKA Residential Door features multi-point locking, steel reinforcement, and precision-manufactured frames to ensure robust protection, thermal insulation, and low maintenance. It's your personal refuge from the outside world - quiet, warm, and secure.

Whether you're refreshing your property's façade or completing a brand-new build, a VEKA Residential Door offers the ideal combination of elegance and peace of mind. Open the door to a better way of living







# The Choice is Yours

### Residential PVCu Doors

The perfect choice for both side and back doors. With a variety of glazing and configuration options to suit every space.

### Engineered PVCu Doors

Provides a solid and secure alternative to timber with endless design and style possibilities.

### Composite Doors

Their intelligent design makes them resistant to weathering and virtually maintenance free.



# OMNIA Flush Sash Doors

Double Flush. Fully Integrated. Unmistakably Modern.

Step into the future of door design with OMNIA Flush Sash Doors - the latest innovation from VEKA and the only double flush PVCu door system that complements a complete suite of matching window solutions, including casement and tilt & turn styles. This is the next generation of PVCu, where performance meets precision, and style meets substance.

Available as Residential or French doors, OMNIA delivers a true flush appearance inside and out, creating seamless sightlines that enhance both traditional and contemporary homes. Whether you're restoring a period property or designing a modern masterpiece, OMNIA brings elevated design flexibility with the strength and practicality of PVCu.

Behind the refined aesthetics lies a double-rebated system, offering enhanced thermal efficiency, weather resistance, and long-lasting durability. It's a timber alternative that doesn't just look the part - it outperforms it, providing the charm of traditional joinery with none of the upkeep.

With a palette of trending colour choices, from subtle heritage tones to bold contemporary finishes, OMNIA Flush Sash Doors let you express your unique style while maintaining design harmony across your entire home.

From kerb appeal to comfort, OMNIA sets the standard for modern door solutions crafted by VEKA, engineered for life.



## PVCu Patio Doors

### Effortless Living. Framed by Nature.

Upgrade your home and your lifestyle with VEKA PVCu Patio Doors - designed to blur the boundaries between indoor comfort and the beauty of the outdoors. With their smooth sliding action and expansive glazing, these doors invite in natural light, fresh air, and panoramic views, instantly transforming the atmosphere of any room.

VEKA Patio Doors feature slim sightlines that maximise glass area, so you can enjoy more of your garden, balcony, or view and less of the frame. Whether fully open or closed, they create a seamless connection to your outdoor space while enhancing the feeling of openness inside.

Precision-engineered for easy operation, these doors glide open with minimal effort, perfect for busy family life or quiet, relaxing mornings.

Behind their sleek style lies robust performance: multi-chambered PVCu frames deliver outstanding thermal insulation, while high-security locking systems offer peace of mind.

Available in a wide range of colours, finishes, and configurations, VEKA Patio Doors can be customised to complement any architectural style, bringing timeless design and everyday functionality together in one elegant solution.

Bring more light, more space, and more life into your home with VEKA Patio Doors - the natural choice for modern living.

Product:
Patio Door
Internal colour:
Cream
External colour:
Silver Grey





French Door with Sash Bars Colour Internal & External:



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# PVCu French Doors

Classic Elegance. Seamless Connection.

VEKA French Doors offer a timeless way to open your home, welcoming in natural light, fresh air, and effortless charm. As elegant as they are practical, French doors create a beautiful transition between your indoor space and the outdoors, enhancing both your lifestyle and your property's appeal.

With their classic double-door design and outward or inward opening options, these doors bring a sense of openness and sophistication to any room. They're perfect for framing a garden view, extending your living space, or adding a touch of continental flair to both traditional and modern homes.

Crafted from high-performance PVCu, VEKA French Doors are built to withstand the elements while delivering excellent thermal insulation, robust security, and long-term durability. Choose from a wide selection of colours, woodgrain textures, and glazing styles to perfectly match your home's character and your personal taste.

For even greater impact, combine your French doors with sidelights or matching windows to create a stunning feature wall of light and glass - blending form and function in perfect harmony.

Let the outdoors in with confidence and style. VEKA French Doors are your doorway to brighter living.



# PVCu Conservatories & Orangeries

Grow Your Space. Elevate Your Lifestyle.

Bring the outside in and add a luxurious new dimension to your home with a Conservatory or Orangery. These beautifully designed extensions offer more than just extra space - they invite natural light, enhance your home's atmosphere, and create a tranquil place to relax, entertain, or connect with nature all year round.

Whether you prefer the classic elegance of a glass-roofed conservatory or the refined architectural detailing of an orangery, each option delivers timeless charm combined with modern performance.

Constructed using VEKA's high-performance PVCu systems, these spaces offer excellent thermal efficiency, weather resistance, and low maintenance durability - ensuring your new room is comfortable, stylish, and built to last.

Choose from a wide range of styles, colours, and glazing options to create a space that seamlessly blends with your home while reflecting your personal style. From garden rooms to open-plan family hubs, the possibilities are as flexible as they are beautiful.

With a Conservatory or Orangery, you're not just adding a room - you're enhancing your home and your way of life.



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# 19 Irresistible Colours

The possibilities are endless.

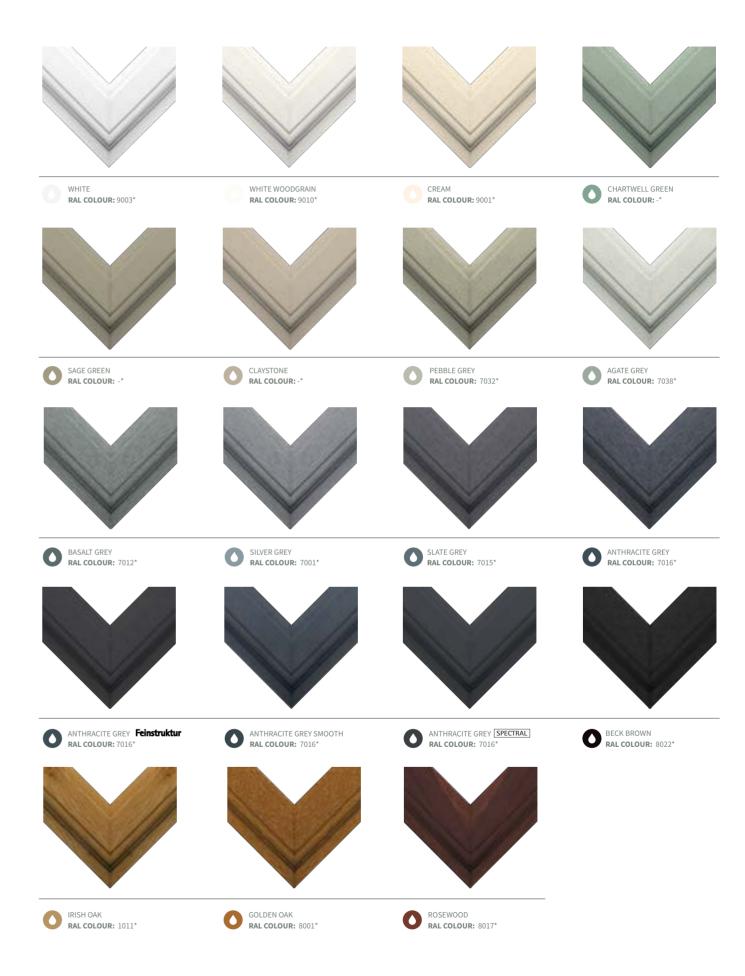
With 19 irresistible colours to choose from, including woodgrain, matt and finely textured aluminium-look options, your windows and doors become another means to introduce personality and flair into your home.

Every colourway exudes a natural aesthetic to match or contrast every style, from classic right through to contemporary and industrial. Bold, neutral, earthy, modern - with such freedom of choice, which direction will you take?

### Make a statement inside and out.

Admiring the colour of your windows shouldn't be left just for the passersby. Frame your room and enjoy colour inside too.

• Ask your installer for more information on colour combinations.



<sup>\*</sup>Please note RAL references should be used as guidance only.

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## Finishing Touches

Individual taste, styles and preferences will influence not only the windows and doors you choose, but the finishing touches too. It's about creating a statement, enhancing kerb appeal, and bringing your personality to life through your home.

Whether you are looking for a contemporary feel or prefer a more traditional approach, there is a range of hardware for you. All are crafted in a variety of high-quality colour options that perfectly complement across both windows and doors.

Ask your installer for more information.



For enhanced security and peace of mind, all VEKA systems meet PAS24 and the Secured by Design (SBD) standard.

PAS 24 is a standard of testing to measure the security performance of windows and doors to ensure they can resist a level of attack from an opportunist burglar. Secured by Design (SBD) is an initiative that organises accreditation for products on behalf of the Police. To be awarded an SBD Standard, the product must meet requirements to prevent crime to a 'Police Preferred Specification'.



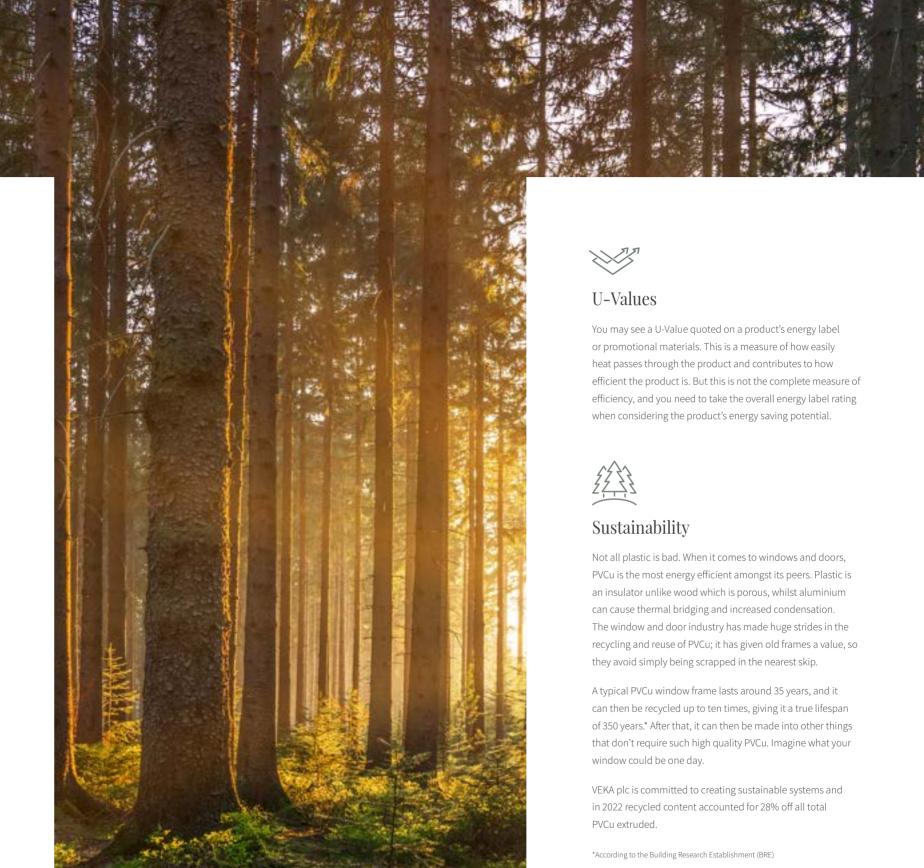


# Making Your Home More Energy Efficient

The windows and doors in your property are just one part of the puzzle when it comes to achieving an energy efficient home.

The energy performance of a window or door is influenced by a wide range of factors, so it's not easy to gauge by just looking at how it's made. Fortunately, there's a rating scheme to help you find the best one.

The energy efficiency of each window or door is categorised using an energy-rating scale from A++ to E. The complete product (frame and glass) is assessed to allow for heat loss, draughts and solar gain, giving a rating that indicates the overall impact of installing the product in your home.





# BRITISH DESIGNED. WORLD LEADING.

British Engineering Backed by German Quality.

Headquartered in Germany and family owned since 1969, VEKA has been leading the global development of PVCu window systems for over 50 years. VEKA UK is in the historic mill town Burnley, Lancashire, where it designs, engineers and extrudes high quality systems, using its own unique mix of PVCu.



### Home*Life*Style

Images are for illustration purpose only. We reserve the right to change product specification at any time.

Due to the limitations of the printing process we recommend that an accurate colour swatch is requested prior to ordering.

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All information within this brochure is correct at time of going to print.

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### Excellence in PVCu windows and doors







